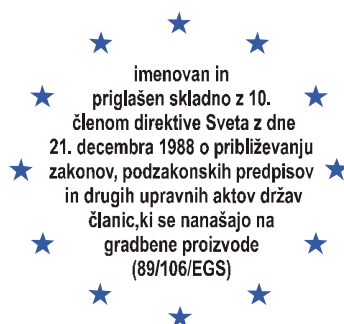


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Member of EOTA

European Technical Approval

ETA-13/0367

[English translation prepared by ZAG – Original version in Slovenian language]

Komercialno ime
Trade name

FM753 Nautilus hrg

Imetnik soglasja
Holder of approval

**FRIULSIDER S.p.A.
via Trieste 1
33048 San Giovanni al Natisone (UD)
Italy**

Tip gradbenega proizvoda in
njegova predvidena uporaba

**Torzijsko kontrolirano zatezno kovinsko sidro iz
pocinkanega jekla velikosti M6, M8, M10, M12,
M16 in M20 za vgradnjo v nerazpokani beton**

*Generic type and use
of construction product*

*Torque controlled expansion anchor made of galvanised steel
of sizes M6, M8, M10, M12, M16 and M20 for use in non-
cracked concrete*

Veljavnost od
Validity from
do
to

24.05.2013

23.05.2018

Proizvodni obrat
Manufacturing plant

**FRIULSIDER S.p.A.
via Trieste 1
33048 San Giovanni al Natisone (UD)
Italy**

To Evropsko tehnično soglasje
vsebuje
This European Technical Approval contains

13 strani vključno s 6 prilogami, ki so sestavni del
tega soglasja
*13 pages including 6 annexes, which form an integral part of
the document*



Evropska organizacija za tehnična soglasja
European Organisation for Technical Approvals

I LEGAL BASES AND GENERAL CONDITIONS

1. This European Technical Approval is issued by the Slovenian National Building and Civil Engineering Institute (ZAG) in accordance with:
 - Council Directive 89/106/EEC of 21 December 1988 on the approximation of laws, regulations and administrative provisions of Member States relating to construction products¹, modified by the Council Directive 93/68/EEC² and Regulation (EC) N°1882/2003 of the European Parliament and of the Council³,
 - Zakon o gradbenih proizvodih (ZGPro)⁴,
 - Common Procedural Rules for Requesting, Preparing and the Granting of European Technical Approvals set out in the Annex of Commission Decision 94/23/EC⁵,
 - Guideline for European Technical Approval of “Metal Anchors for use in Concrete“, Part 1 “Anchors in General” and Part 2: Torque controlled expansion anchors“, ETAG 001, edition October 1997, amended November 2006.
2. The Slovenian National Building and Civil Engineering Institute (ZAG) is authorised to check whether the provisions of this European Technical Approval are met. Checking may take place in the manufacturing plant. Nevertheless, the responsibility for the conformity of the products with the European Technical Approval and for their fitness for the intended use remains with the holder of the European Technical Approval.
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6. The European Technical Approval is issued by the approval body in its official language. This version corresponds fully to the version circulated within EOTA. Translations into other languages have to be designated as such.

¹ Official Journal of the European Communities N° L 40, 11.2.1989, p.12

² Official Journal of the European Communities N° L 220, 30.8.1993, p.1

³ Official Journal of the European Union N° L 284, 31.10.2003, p.1

⁴ Official Gazette of the Republic of Slovenia, N° 52/00 and N° 110/02

⁵ Official Journal of the European Communities N° L 17, 20.1.1994, p.34

II SPECIFIC CONDITIONS OF THE EUROPEAN TECHNICAL APPROVAL

1 Definition of product and intended use

1.1 Definition of product

The FM753 Nautilus hrg in the range of M6, M8, M10, M12, M16 and M20 is an anchor made of galvanised steel, which is placed into a drilled hole and anchored by torque-controlled expansion.

For the installed anchor see Figure given in Annex 1.

1.2 Intended use

The anchor is intended to be used for anchorages for which requirements for mechanical resistance and stability and safety in use in the sense of the Essential Requirements 1 and 4 of Council Directive 89/106/EEC shall be full filled and failure of anchorages made with these products would compromise the stability of the works, cause risk to human life and/or lead to considerable economic consequences. The anchor is to be used only for anchorages subjected to static and quasi-static loading in reinforced or non reinforced normal weight concrete of strength classes from C20/25 to C50/60 according to EN 206-1:2003. It may be anchored in non-cracked concrete only.

The anchor may only be used in concrete subject to dry internal conditions.

The provisions made in this European Technical Approval are based on an assumed working life of the anchor of 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the manufacturer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

2 Characteristics of product and methods of verification

2.1 Characteristics of product

The anchor corresponds to the drawings and provisions given in Annexes 1. The characteristic material values, dimensions and tolerances of the anchor not indicated in these Annexes 2 to 4 shall correspond to the respective values laid down in the technical documentation⁶ of this European Technical Approval. The characteristic anchor values for the design of anchorage are given in Annexes 5 and 6.

Each anchor is marked with the identification name of producer, trade name of an anchor, identification letter of the length of a thread, nominal diameter of the anchor and maximum thickness of the fixture.

As an example: FM L 10/20

The anchor shall only be packaged and supplied as a complete unit.

⁶ The technical documentation of this European Technical Approval is deposited at the Slovenian National Building and Civil Engineering Institute (ZAG) and, as far as relevant for the tasks of the approved bodies involved in the attestation of conformity procedure, is handed over the approved bodies.

2.2 Methods of verification

The assessment of fitness of the anchor for the intended use in relation to the requirements for mechanical resistance, stability and safety in use in the sense of the Essential Requirement 1 and 4 has been made in accordance with the "Guideline for European Technical Approval of Metal Anchors for use in Concrete", Part 1 "Anchors in general" and Part 2 "Torque-controlled expansion anchors", on the basis of Option 7.

3 Evaluation and attestation of conformity and CE marking

3.1 System of attestation of conformity

According to the decision 96/582/EC the European Commission⁷ the system 1 of attestation of conformity applies.

This system of attestation of conformity is defined as follows:

System 1: Certification of the conformity of the product by an approved certification body on the basis of:

- a) tasks for the manufacturer:
 - (1) factory production control;
 - (2) further testing of samples taken at the factory by the manufacturer in accordance with a control plan.
- b) tasks for the approved body:
 - (3) initial type-testing of the product;
 - (4) initial inspection of factory and of factory production control;
 - (5) continuous surveillance, assessment and approval of factory production control.

3.2 Responsibilities

3.2.1 Tasks of the manufacturer

3.2.1.1 Factory production control

The manufacturer shall exercise permanent internal control of production of concerned product. All the elements, requirements and provisions adopted by the manufacturer are documented in a systematic manner in the form of written policies and procedures, including records of results performed. This production control system ensures that the product is in conformity with the European technical approval.

The manufacturer may only use raw materials stated in the technical documentation of this European technical approval. The incoming raw materials shall be subject to controls and tests by the manufacturer before acceptance. Check of incoming materials shall include control of the inspection documents presented by the manufacturer of the raw materials (comparison with nominal values) by verifying dimensions and determining the material properties, e.g. tensile strength, hardness, surface finish

The manufactured components of the anchor shall be subjected to the following tests:

- Dimensions of the component parts:
 - bolt (diameters, lengths, thread, geometry of the cone, marking);
 - sleeve (length, thickness, catch size);
 - hexagonal nut (thread, wrench, height);
 - washer (diameter, thickness).
- Material properties:
 - bolt (yielding and ultimate tensile strength);
 - sleeve (ultimate tensile strength or hardness);

⁷ Official Journal of the European Communities L 198/31 of 25.7.1997

hexagonal nut (proof load);
washer (hardness).

- Visual control of correct assembly and of completeness of the anchor.

The factory production control shall be in accordance with the “Control Plan” relating to the European technical approval ETA–13/0367 issued on 24.05.2013, which is part of the technical documentation of this European technical approval. The “Control Plan” is laid down in the context of the factory production control system operated by the manufacturer and deposited at the Slovenian National Building and Civil Engineering Institute (ZAG).

The results of factory production control shall be recorded and evaluated in accordance with the provisions of the “Control Plan”.

3.2.1.2 Other tasks of the manufacturer

The manufacturer shall, on the basis of a contract, involve a body which is approved for the tasks referred to in a section 3.1 in the field of torque-controlled expansion anchors in order to undertake the actions laid down in section 3.3. For this purpose the “Control Plan” referred to in sections 3.2.1.1 and 3.2.2 shall be handed over by the manufacturer to the approved body or bodies involved.

The manufacturer shall make a declaration of conformity, stating that the construction product is in conformity with the provisions of the European technical approval ETA–13/0367 issued on 24.05.2013.

3.2.2 Tasks of notified bodies

The notified body shall perform the:

- initial type testing of the product,
- initial inspection of factory and of factory production control,
- continuous surveillance, assessment and approval of factory production control.

in accordance with the provisions laid down in the “Control plan”, which is the part of technical documentation of this European technical approval.

The notified body shall retain the essential points of its actions referred to above and state the results obtained and conclusions drawn in a written report.

The notified certification body involved by the manufacturer shall issue an EC certificate of conformity control stating the conformity with the provisions of this European technical approval.

In cases where the provisions of the European technical approval and its “Control Plan” are no longer fully filled the certification body shall withdraw the certificate of conformity and inform the Slovenian National Building and Civil Engineering Institute (ZAG) without delay.

3.3 CE-Marking

The CE marking shall be affixed on each packaging of anchors. The symbol “CE” shall be followed by the identification number of the certification body, and be accompanied by the following additional information:

- identification number of the certification body;
- name and identifying mark of the producer and manufacturing plant;
- the last two digits of the year in which CE – marking was affixed;
- number of the EC certificate of conformity;
- number of the European Technical Approval;
- use category ETAG 001 – 2 (Option 7);
- size of the anchor.

4 Assumptions under which the fitness of the product for the intended use was favourably assessed

4.1 Manufacturing

The European technical approval is issued for the product on the basis of agreed data/information, deposited with the Slovenian National Building and Civil Engineering Institute (ZAG), which identifies the product that has been assessed and judged. Changes to the product or production process, which could result in this deposited data/information being incorrect, should be notified to the Slovenian National Building and Civil Engineering Institute (ZAG) before the changes are introduced. The Slovenian National Building and Civil Engineering Institute (ZAG) will decide whether or not such changes affect the ETA and consequently the validity of the CE marking on the basis of the ETA and if so whether further assessment or alternations to the ETA, shall be necessary.

4.2 Installation

4.2.1 Design of anchorages

The fitness of the anchors for the intended use is given under the following conditions:

The anchorages are designed in accordance with the "Guideline for European Technical Approval of Metal Anchors for use in Concrete", Annex C, Method A for torque controlled expansion anchors under the responsibility of an engineer experienced in anchorages and concrete work.

Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored.

The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to support, etc.).

4.2.2 Installation of anchors

The fitness for use of the anchor can only be assumed if the following conditions are met:

- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters on the site.
- Use of the anchor only as supplied by the manufacturer without exchanging the components of an anchor.
- Anchor installation in accordance with the manufacturer's specifications and drawings using the appropriate tools.
- Thickness of the fixture corresponding to the range of required thickness values for the type of anchor.
- Checks before placing the anchor to ensure that the strength class of the concrete in which the anchor is to be placed is in the range given and is not lower than that of the concrete to which the characteristic loads apply for.
- Check of concrete being well compacted, e.g. without significant voids.
- Cleaning of the hole of drilling dust.
- Anchor installation ensuring the specified embedment depth.
- Keeping of the edge distance and spacing to the specified values without minus tolerances.
- Positioning of the drill holes without damaging the reinforcement.
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted drill hole is filled with high strength mortar and if under shear or oblique tension load it is not to the anchor in the direction of load application.
- Application of the torque moment given in Annex 4 using a calibrated torque wrench.

4.2.3 Responsibility for the manufacturer

It is in the responsibility of the manufacturer to ensure that the information on the specific conditions according to 1 and 2 including Annexes referred to 4.2.1, 4.2.2 is given to those who are concerned. This information may be made by reproduction of the respective parts of the European Technical Approval. In addition, all installation data shall be shown clearly on the packaging and/or on an enclosed instruction sheet, preferably using illustration.

The minimum data required are:

- drill bit diameter;
- thread diameter;
- maximum thickness of the fixture;
- minimum installation depth;
- torque moment;
- information on the installation procedure, including cleaning of the hole, preferably by means of an illustration;
- reference to any special installation equipment needed;
- identification of the manufacturing batch.

All data shall be presented in a clear and explicit form.

Leading expert:

Duška Drobnič, M.Sc., (Civ.Eng.)

Service for Technical Approvals:

Franc Capuder, M.Sc., (Civ.Eng.)

Assembled anchor and schema
of the anchor in use:

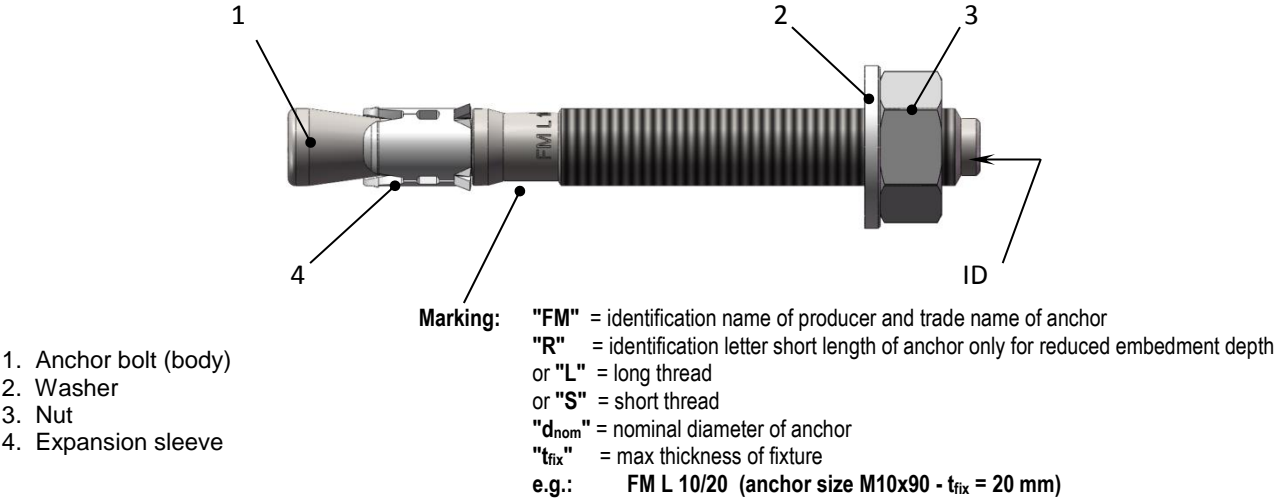


Figure 1: FM753 Nautilus hrg anchor

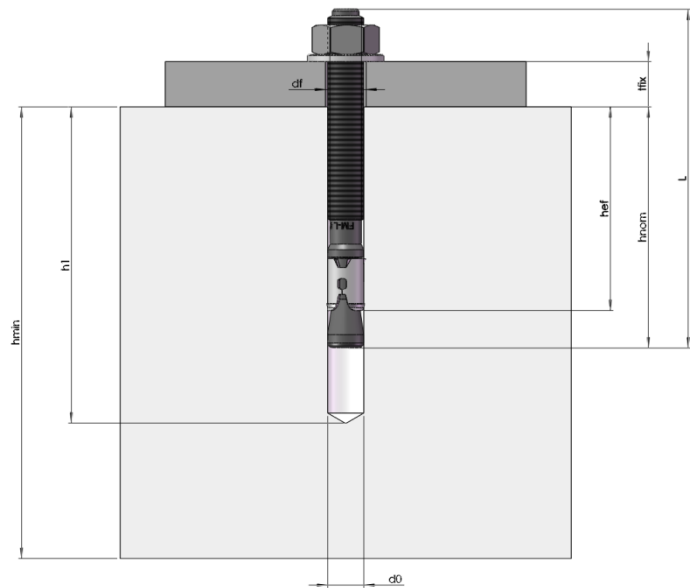
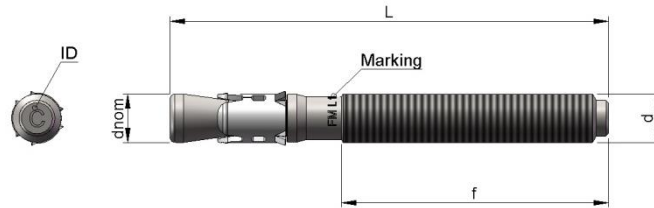


Figure 2: Installed FM753 Nautilus hrg anchor

FM753 Nautilus hrg	Annex 1 of the European Technical Approval ETA-13/0367
Product and intended use	

Table 1: Dimensions

d	dxL	Marking	ID	L [mm]	d _{nom} [mm]	f [mm]
M6	M6x45	FM-R 6/3	A	47	6	20
	M6x65	FM-L 6/15	B	65		40
	M6x85	FM-L 6/35	C	85		60
	M6x100	FM-L 6/50	D	100		60
	M8x50	FM-R 8/5	A	53		22
M8	M8x65	FM-L 8/7	B	65	8	37
	M8x75	FM-L 8/15	C	75		47
	M8x90	FM-L 8/30	D	90		62
	M8x115	FM-L 8/55	E	115		82
	M8x135	FM-L 8/75	F	135		87
	M8x165	FM-L 8/105	G	165		87
	M10x60	FM-R 10/5	A	63	10	28
M10	M10x75	FM-L 10/5	B	78		43
	M10x90	FM-L 10/20	C	90		55
	M10x100	FM-L 10/30	I	100		65
	M10x120	FM-L 10/50	D	120		85
	M10x145	FM-L 10/75	E	145		85
	M10x170	FM-L 10/100	F	173		85
M12	M10x210	FM-L 10/140	G	210	12	85
	M12x80	FM-R 12/7	A	80		40
	M12x100	FM-L 12/10	B	100		58
	M12x110	FM-L 12/20	C	110		68
	M12x135	FM-L 12/45	D	135		93
	M12x160	FM-L 12/70	E	160		93
	M12x185	FM-L 12/100	F	188		93
	M12x200	FM-L 12/115	G	200		93
	M12x220	FM-L 12/135	H	220		93
	M12x240	FM-L 12/155	I	240		93
	M12x255	FM-L 12/170	L	255		93
	M12x285	FM-L 12/200	M	285		93
	M12x300	FM-L 12/215	N	300		93
	M12x325	FM-L 12/240	P	325		93
	M12x355	FM-L 12/270	Q	355		93
M16	M16x110	FM-R 16/15	P	110	16	53
	M16x125	FM-S 16/10	A	125		68
	M16x145	FM-S 16/30	B	145		88
	M16x175	FM-S 16/60	C	175		88
	M16x215	FM-S 16/100	D	215		88
	M16x230	FM-S 16/115	E	230		88
	M16x250	FM-S 16/135	F	250		88
	M16x270	FM-S 16/155	G	270		88
	M16x285	FM-S 16/170	H	285		88
M20	M16x320	FM-S 16/205	I	320	20	88
	M20x170	FM-S 20/30	A	170		65
	M20x215	FM-S 20/75	B	215		65
	M20x260	FM-S 20/120	C	260		65
	M20x280	FM-S 20/140	D	280		65

FM753 Nautilus hrg**Dimensions****Annex 2**of the European Technical
Approval**ETA-13/0367**

Table 2: Materials

Part	Component	Material	Coating
1	Anchor body (bolt)	Cold formed or machined steel according to EN ISO 898/1	Galvanised $\geq 10 \mu\text{m}$ "Nautilus high resistance grey opaque"
2	Washer	Steel according to DIN 125/1 – 140 HV	
3	Hexagonal nut	Steel grade 8 according to DIN 934	
4	Expansion sleeve	Stainless steel AISI 316 according to EN 10088/2	

Table 3: Minimum distance

Anchor size				M6	M8	M10	M12	M16	M20
Standard embedment depth	Effective anchorage depth	$h_{\text{ef,STD}}$	[mm]	35	40	50	60	85	95
	Minimum thickness of concrete member	h_{min}	[mm]	100	100	100	120	170	200
	Minimum spacing	s_{min}	[mm]	50	55	55	90	130	200
	Minimum edge distance	c_{min}	[mm]	50	55	55	90	130	145
Reduced embedment depth	Effective anchorage depth	$h_{\text{ef,RED}}$	[mm]	30	30	35	45	65	-
	Minimum thickness of concrete member	h_{min}	[mm]	100	100	100	100	130	-
	Minimum spacing	s_{min}	[mm]	45	45	50	120	140	-
	Minimum edge distance	c_{min}	[mm]	45	45	50	80	100	-

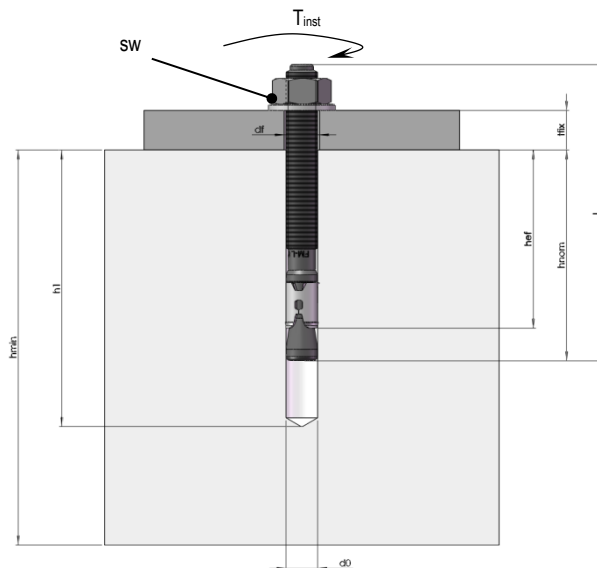


Figure 3: Schema of installed

- L = length of the anchor [mm]
- t_{fix} = thickness of fixture [mm]
- d_0 = nominal drill hole diameter [mm]
- h_{nom} = minimum installation depth [mm]
- h_{ef} = effective anchorage depth [mm]
- d_f = diameter of clearance hole in the fixture [mm]
- h_1 = depth of drill hole [mm]
- h_{min} = minimum thickness of the concrete member [mm]
- T_{inst} = torque moment [Nm]
- SW = socket wrench

FM753 Nautilus hrg**Materials, Minimum distances
and Schema of installed****Annex 3**of the European Technical
Approval**ETA-13/0367**

Table 4: Installation data

d	dxL	t _{fix} h _{ef,RED} [mm]	t _{fix} h _{ef,STD} [mm]	h ₁ [mm]	h _{nom} [mm]	h _{ef} [mm]	d ₀ [mm]	d _{cut,max} [mm]	d _f [mm]	h _{min} [mm]	T _{inst} [Nm]	sw [mm]
M6	M6x45	3	-	45	36	30	6	6,45	7	100	6	10
	M6x65	(20)	15	50	41	35						
	M6x85	(40)	35									
	M6x100	(55)	50									
M8	M8x50	5	-	50	38	30	8	8,45	9	100	15	13
	M8x65	(15)	7	60	48	40						
	M8x75	(25)	15									
	M8x90	(40)	30									
	M8x115	(65)	55									
	M8x135	(85)	75									
	M8x165	(115)	105									
M10	M10x60	5	-	55	44	35	10	10,45	12	100	25	17
	M10x75	(20)	5	70	59	50						
	M10x90	(35)	20									
	M10x100	(45)	30									
	M10x120	(65)	50									
	M10x145	(90)	75									
	M10x170	(115)	100									
	M10x210	(155)	140									
M12	M12x80	7	-	70	56	45	12	12,5	14	100	50	19
	M12x100	(25)	10	85	71	60				120		
	M12x110	(35)	20									
	M12x135	(60)	45									
	M12x160	(85)	70									
	M12x185	(115)	100									
	M12x200	(130)	115									
	M12x220	(150)	135									
	M12x240	(170)	155									
	M12x255	(185)	170									
	M12x285	(215)	200									
	M12x300	(230)	215									
	M12x325	(255)	240									
	M12x355	(285)	270									
M16	M16x110	15	-	95	76	65	16	16,5	18	130	100	24
	M16x125	(30)	10	115	96	85				170		
	M16x145	(50)	30									
	M16x175	(80)	60									
	M16x215	(120)	100									
	M16x230	(135)	115									
	M16x250	(155)	135									
	M16x270	(175)	155									
	M16x285	(190)	170									
	M16x320	(225)	205									
M20	M20x170	-	30	130	115	95	20	20,5	22	200	150	30
	M20x215	-	75									
	M20x260	-	120									
	M20x280	-	140									

(..) = t_{fix} by reduced embedment depth h_{ef,RED}

FM753 Nautilus hrg

Installation data

Annex 4

of the European Technical
Approval

ETA-13/0367

Table 5: Characteristic values of resistance to tension loads of design method A

			M6-1	M6-2	M8-1	M8-2	M10-1	M10-2	M12-1	M12-2	M16-1	M16-2	M20
Steel failure													
Characteristic resistance	$N_{Rk,s}$	[kN]	11		17		28		33		72		108
Partial safety factor	γ_{Ms}	[-]	1,5		1,4		1,4		1,4		1,5		1,5
Pull-out failure													
Characteristic resistance in non-cracked concrete C20/25	$N_{Rk,p}$	[kN]	5	6	6	12	6	12	12	*1)	*1)	35	40
Partial safety factor	$\gamma_{Mp}^{2)}$	[-]	1,5										
Increasing factor for N_{Rk} for non-cracked concrete	ψ_c C30/37	[-]	1,07				1,10						1,22
	ψ_c C40/50	[-]	1,14				1,20						1,41
	ψ_c C50/60	[-]	1,20				1,30						1,55

*1) Pull – through failure not decisive

*2) Including $\gamma_2 = 1,0$ (in the absence of other national regulations)

Concrete cone failure and splitting failure													
Effective anchorage depth	h_{ef}	[mm]	30*	35*	30*	40	35*	50	45	60	65	85	95
Characteristic spacing	$s_{cr,N} = s_{cr,sp}$	[mm]	$3 \times h_{ef}$										
Characteristic edge distance	$c_{cr,N} = c_{cr,sp}$	[mm]	$1,5 \times h_{ef}$										
Partial safety factor	γ_2	[-]	1,0										
	$\gamma_{Mc} = \gamma_{MSp}$	[-]	1,5										

* Use restricted to anchoring of structural components statically indeterminate.

Table 6: Displacement under tension load

		M6-1	M6-2	M8-1	M8-2	M10-1	M10-2	M12-1	M12-2	M16-1	M16-2	M20
Tension Load in non-cracked concrete C20/25	[kN]	2,4	2,9	2,9	5,7	2,9	5,7	5,7	11,2	12,6	16,7	19,0
Displacement	δ_{N0}	0,21	0,33	0,09	1,6	0,07	0,35	0,10	0,12	0,03	0,03	0,05
	$\delta_{N\infty}$	1,6	1,6	1,6	1,6	1,6	1,6	1,6	1,6	1,6	1,6	1,6
Tension Load in non-cracked concrete C50/60	[kN]	2,9	3,5	3,5	6,8	3,8	7,4	7,4	14,6	16,4	21,7	29,4
Displacement	δ_{N0}	0,03	0,25	0,15	1,24	0,04	1,95	0,04	0,56	0,04	0,11	1,81
	$\delta_{N\infty}$	2,5	2,5	2,5	2,5	2,5	2,5	2,5	2,5	2,5	2,5	2,5

FM753 Nautilus hrg

Design method A: characteristic values of resistance to tension loads and displacements

Annex 5

of the European Technical Approval

ETA-13/0367

Table 7: Characteristic values of resistance to shear loads of design method A

			M6-1	M6-2	M8-1	M8-2	M10-1	M10-2	M12-1	M12-2	M16-1	M16-2	M20
Steel failure without lever arm													
Characteristic resistance	$V_{Rk,s}$	[kN]	6,5		9,2		13,9		20,1		42,6		51,5
Partial safety factor	γ_{Ms}	[-]	1,5										

Steel failure with lever arm

Characteristic resistance	$M_{Rk,s}$	[Nm]	12		24		49		72		193		338
Partial safety factor	γ_{Ms}	[-]	1,5										

Concrete pryout failure

Factor in equation (5.6) of ETAG Annex C, Paragraph 5.2.3.3	k	[-]	1,0	2,0
Partial safety factor	γ^2	[-]	1,0	
	γ_{Mc}	[-]	1,5	

Concrete edge failure

Effective length of anchor in shear loading	l_f	[mm]	30	35	30	40	35	50	45	60	65	85	95
Diameter of the anchor	d_{nom}	[mm]	6		8		10		12		16		20
Partial safety factor	γ_{Mc}	[-]	1,5										

Table 8: Displacement under shear load

		M6-1	M6-2	M8-1	M8-2	M10-1	M10-2	M12-1	M12-2	M16-1	M16-2	M20
Shear Load in non-cracked concrete C20/25÷C50/60	[kN]	3,1		4,4		6,6		9,6		20,3		24,5
Displacement	δ_{v0}	2,1		2,0		2,6		2,8		3,0		2,6
	$\delta_{v\infty}$	3,1		3,1		3,9		4,2		4,4		4,0

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of the European Technical Approval

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